




EU Type Examination Certificate CML 14ATEX3123X Issue 4


- 1 Equipment intended for use in Potentially Explosive Atmospheres Directive 2014/34/EU
- 2 Equipment **SX Range of Junction Boxes**
- 3 Manufacturer **Abtech Limited**
- 4 Address **199 Newhall Road,
Lower Don Valley,
Sheffield,
S9 2QJ, UK**
- 5 The equipment is specified in the description of this certificate and the documents to which it refers.
- 6 CML B.V., Chamber of Commerce No 6738671, Hoogoorddreef 15, Amsterdam, 1101 BA, The Netherlands, Notified Body Number 2776, in accordance with Article 17 of Directive 2014/34/EU of the European Parliament and of the Council, dated 26 February 2014, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II to the Directive.
The examination and test results are recorded in the confidential reports listed in Section 12.
- 7 If an 'X' suffix appears after the certificate number, it indicates that the equipment is subject to conditions of safe use (affecting correct installation or safe use). These are specified in Section 14.
- 8 This EU Type Examination certificate relates only to the design and construction of the specified equipment or component. Further requirements of Directive 2014/34/EU Article 13 apply to the manufacture of the equipment or component and are separately certified.
- 9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the confidential report, has been demonstrated through compliance with the following documents:

EN 60079-0:2012+A11:2013 EN 60079-7:2015 EN 60079-11:2012
EN 60079-28:2007 EN 60079-31:2014


- 10 The equipment shall be marked with the following:

 II 1 GD

Ex eb IIB/IIC T# Gb
Ex ib IIB/IIC T# Gb
Ex eb op is IIB/IIC T# Gb
Ex ib op is IIB/IIC T# Gb
Ex tb IIIC T#°C Db
Ta = -#°C to +#°C

 II 2 GD

Ex eb op pr IIB/IIC T# Gb
Ex ib op pr IIB/IIC T# Gb
Ex ia op pr IIB/IIC T# Gb
Ex op pr IIB/IIC T# Gb
Ex tb IIIC T#°C Db
Ta = -40°C to +#°C

 II 2 GD

Ex ia IIB/IIC T# Ga
Ex ia op is IIB/IIC T# Ga
Ex op is IIB/IIC T# Ga
Ex ta IIIC T#°C Da
Ta = -#°C to +#°C

'#' – The temperature classes and ambient temperature range is related to the type of terminal fitted, EPL and power as indicated in Table 1. For optical power applications refer to Table 2.



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11 Description

The SX range of junction boxes are fitted with an arrangement of suitably certified terminals. Before the junction box is installed, its total power for particular application will be calculated in accordance with EN 60079-7, Annex E, E.2 and will not exceed the values given in the table below:

Table 1 - Ratings for all Junction Boxes options					
SX Ref.	EPL	Max. Power Dissipation (W), Temperature Class, Max. Surface Temp. & Ta Max. (See Table 2 below for power limits applied to equipment marked 'op is').			
		(a) T6/T85°C @40°C (b) T5/T100°C @55°C (c) T4/T135°C @80°C	(a) T6/T85°C @55°C (b) T5/T100°C @70°C (a) T4/T135°C @60°C (e) T3/T200°C @80°C	(a) T6/T85°C @60°C (b) T5/T100°C @75°C (b) T4/T135°C @80°C (b) T3/T200°C @80°C	(a) T6/T85°C @65°C (b) T5/T100°C @80°C (a) T4/T135°C @60°C (d) T3/T200°C @175°C
SX0	Ga, Gb, Db	19	3.34	2.23	1.84
	Da	9.5	1.67	1.115	0.92
SX0.5	Ga, Gb, Db	22	3.9	2.8	2.1
	Da	11	1.95	1.4	1.05
SX1	Ga, Gb, Db	29	4.97	3.86	2.7
	Da	14.5	2.485	1.93	1.35
SX1.5	Ga, Gb, Db	32	5	4	2.8
	Da	16	2.5	2	1.4
SX2	Ga, Gb, Db	36	5.64	4.23	2.88
	Da	18	2.82	2.115	1.44
SX3	Ga, Gb, Db	42	5.9	4.1	3
	Da	21	2.95	2.05	1.5
SX4	Ga, Gb, Db	44	6.1	4.36	3.19
	Da	22	3.05	2.18	1.595
SX5	Ga, Gb, Db	50	9.35	6.19	4.2
	Da	25	4.675	3.095	2.1
SX6	Ga, Gb, Db	57	10.1	7.97	5.6
	Da	28.5	5.05	3.985	2.8
SX7	Ga, Gb, Db	68	17.14	9.36	6.67
	Da	34	8.57	4.68	3.335
SX8	Ga, Gb, Db	119	15.95	15.17	10.74
	Da	59.5	7.975	7.585	5.37
SX225*	Ga, Gb, Db	359	-	103	-
	Da	179.5	-	51.5	-
SX45	Ga, Gb, Db	8	1.65	1.57	1.28
	Da	4	0.825	0.785	0.64
SX64	Ga, Gb, Db	10	0.7	0.5	0.3
	Da	5	0.35	0.25	0.15
SX66	Ga, Gb, Db	14	2	1.9	1.5
	Da	7	1	0.95	0.75



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Table 2 – Optical Power	
'op pr' applications	'op is' applications
T6/T85°C at a maximum ambient of ≤ 60°C	T6/T85°C at a maximum ambient of ≤ 65°C or T4/T100°C at a maximum ambient of ≤ 80°C
When 'op pr' is used with or without terminals, the splice case is limited to 100mW and a -40°C to 60°C ambient temperature.	When 'op is' is used with or without terminals. Fibre optic source is limited for all T classes to a maximum irradiance of 5 mW/mm ² (surface area not exceeding 400 mm ²) Signal power is limited to 15 mW @T6 and 35 mW @T4.
Notes: (a), (b), (c), (d) & (e) indicated in the table above relate to the limiting temperature of the terminal insulation, refer to the 'Conditions of Manufacture'.	

Table 3						
Busbar size (Width x Thickness) (mm)	Max. current (A) for a Δ30K rise	Max. current (A) for a Δ40K rise	Max. current (A) for a Δ50K rise	Max. current (A) for a Δ60K rise	Max. current (A) for a Δ70K rise	Max. current (A) for a Δ80K rise
25 x 6.3	372	438	496	548	601	655
50 x 4	515	607	687	763	830	904
50 x 6.3	654	771	874	971	1057	1150
63 x 6.3	791	933	1057	1173	1277	1390
80 x 6.3	975	1151	1305	1447	1576	1715
63 x 10	1017	1173	1364	1512	1649	1795
80 x 10	1216	1436	1631	1806	1969	2413
100 x 10	1443	1705	1936	2143	2336	2541
125 x 10	1710	2021	2294	2538	2767	3008
Max. allowable ambient	Up to 90°C	Up to 80°C	Up to 70°C	Up to 60°C	Up to 50°C	40°C
Temperature Class and Max. ambient	T4@90°C T5@60°C T6@50°C	T4@80°C T5@50°C T6@40°C	T4@70°C T5@40°C	T4@60°C	T4@50°C	T4@40°C

Busbar sizes may be manufactured to sizes not specified to sizes in the table 3 above, including larger sizes in accordance with drawing 33712. The maximum allowable ambient and current will be marked on each arrangement.

The enclosures may also be manufactured to sizes not specified in the above Table 1. This assumes that any given dimension is not larger than the respective dimension of the largest or smaller than the respective dimension of the smallest enclosure. The power rating applied to a junction box of intermediate size is that of the next smallest enclosure.

Cable entries may be provided on the base, top, sides or back of the enclosure and alternatively, threaded bosses may be provided. An external and optional internal earth stud of minimum size M6 is provided on all enclosures.

The terminal boxes may be fitted with slotted trunking, an approved anti-condensation heater, plug and socket arrangements, bus-bars, as well as 'op pr' fibre optical splice cases and other 'op is' cable jointing facilities.

Optionally, the enclosure may be painted and junction boxes marked T6/T85°C may be provided with a glass window.



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Variation 1

This variation introduces the following changes:

- i. To allow the use of separately certified plug and socket arrangements.
- ii. To allow an alternate flange gasket and lid sealing arrangement.
- iii. The Conditions of Manufacture have been modified to take into account the addition of plug and socket arrangements
- iv. Modification to the power rating table to correct the assigned maximum surface temperature figure when a +65°C upper ambient temperature limit is applied.
- v. To update the certificate to include the new ATEX directive reference, 2014/34/EU.

Variation 2

This variation introduces the following changes:

- i. To correct typographic errors on drawings, including number drawing references listed in Issue 0.
- ii. To update EN 60079-7:2007 standard to the latest edition EN 60079-7:2015
- iii. To update the marking to reflect latest edition of EN/IEC 60079-7:2015
- iv. To include an option to allowed the enclosure to be painted with a coating thickness up to 2mm for 'IIB' applications. The description and marking has been modified accordingly.
- v. To modify the Conditions of Manufacture to remove terminal reference document

Variation 3

This variation introduces the following changes:

- i. The addition of bus-bar connection facilities.

Variation 4

This variation introduces the following changes:

- i. To transfer the CML UK ATEX Certificate to CML BV
- ii. Correction of typographical errors.

12 Certificate history and evaluation reports

Issue	Date	Associated report	Notes
0	27 Jul 2015	R406A/00	Issue of prime certificate
1	28 Jul 2016	R1455A/00	Introduction of Variation 1
2	23 Jun 2017	R976A/00 R2310A/00	Introduction of Variation 2
3	06 Sep 2018	R1849A/00	Introduction of Variation 3
4	13 Sep 2019	R12524A/00	Introduction of Variation 4

Note: Drawings that describe the equipment or component are listed in the Annex.



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13 Conditions of Manufacture

The following conditions are required of the manufacturing process for compliance with the certification.

- i. Where the product incorporates certified parts or safety critical components the manufacturer shall ensure that any changes to those parts or components do not affect the compliance of the certified product that is the subject of this certificate.
- ii. Where the equipment is marked with both 'Ga' and 'Da', the maximum allowable power indicated on the label shall be either the lower of the two or both shall be included.
- iii. When the equipment is marked for 'op pr' the maximum ambient temperature that can be marked is -40°C to +60°C.
- iv. When trunking is fitted, it may be sited as required and the minimum creepage and clearance distances shall still be met.
- v. When marked for 'Ex ta', if terminals fitted are not suitable for a SCCA of 10 kA or above, then max. short circuit current is to be marked on the label.
- vi. When terminals are supplied with the enclosure, having a maximum insulation temperature as below. All terminals shall be installed in accordance with their Conditions of Safe Use/Schedule of Limitations/Conditions of Certification and the relevant codes of practice/wiring regulations, specifically to the minimum creepage and clearance requirements and to any limitations to ratings that may be observed due to method of installation.

The letter in the brackets next to the Temperature class and associated upper ambient relates to the following maximum operating temperatures required of the terminals fitted.				
(a)	(b)	(c)	(d)	(e)
≥ 85°C	≥ 100°C	≥ 120°C	≥ 190°C	≥ 105°C
Note: All terminals fitted shall be suitable for the lower operating temperature marked on the certification label.				

- vii. The product may be fitted with an anti-condensation heater. The heater shall be ATEX approved for an ambient temperature range that matches or exceeds that for the terminal box and shall be complete with a thermostat which prevents the operation of the heater at temperatures above +30°C.
- viii. When plug and sockets are fitted that are certified 'Ex d e' or 'Ex db eb', then the junction box marking shall include the symbol 'd' as part of the label marking code, as well as the appropriate gas/dust group marking if not 'IIC' and 'IIIC', as defined by the plug and socket approval. Any plugs and sockets shall be equipment approved.
- ix. The window option stated on the construction specification document is not permitted on the flanged lid enclosure arrangements.
- x. This certificate does not cover any plug and socket arrangements that may be fitted to the enclosure. All plug and socket arrangements fitted shall be appropriately designed to the ATEX Directive for this type of apparatus. Additionally, the plug and socket arrangements shall:
 - Be suitable for the intended temperature range of the junction box.
 - Be suitable to maintain the required creepage and clearances in accordance with EN 60079-7.



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- Have a minimum ingress protection rating of IP54 or IP64 (if the boxes are marked for dust applications).
 - Have a declared contact resistance or power dissipation rating.
 - Be installed in accordance with their certificate conditions and the relevant codes of practice/wiring regulations.
- xi. When busbar arrangements are provided, the maximum current, ambient temperature, as well as the corresponding temperature class shall be marked for the specific arrangement. Additionally, the appropriate cable entry temperature shall be marked.
- xii. When intermediate or larger size busbar arrangements are provided, the calculated temperature rise shall be in accordance with drawing 33712 and not exceed a rise of 80K.

14 Specific Conditions of Use (Special Conditions)

The following conditions relate to safe installation and/or use of the equipment.

- i. When used for Ex ia, Ex ib and Ex ta applications, over-power fault protection shall be provided and shall take into account the 'EPL' fault requirements necessary:
 - Ex ia – Two countable faults is to be applied to the current and/or voltage limiter.
 - Ex ib or Ex ta – Gb and Da applications – One countable fault is to be applied to the current and/or voltage limiter.
- ii. When used for Ex ia or Ex ib applications an anti-condensation heater may only be fitted when space permits the separation of the heater power conductors from the Ex ia or Ex ib conductors by a minimum of 50 mm.
- iii. When fitted with 'op pr' splice case, the fibre cable outside the enclosure shall be installed such, that mechanical damage is prevented.
- iv. When marked 'Ex op is', the fibre optic source supplying this equipment shall be suitably certified as compliant with EN 60079-28:2007 and provide an inherently safe optical source (op is), EPL Gb, subsequently the parameters in Table 2 of the description apply.
- v. When marked 'Ex eb op pr', the fibre ST connectors contained within the increased safety enclosure must not be separated whilst energised if an explosive atmosphere may be present.
- vi. If not used, fibre ST connectors within the increased safety enclosure must have dust covers fitted.
- vii. The fibre cables entering or exiting the increased safety enclosure must be suitably protected from breakages and satisfy the requirements of EN 60079-28 'op pr'.
- viii. When the enclosure is provided with busbar arrangements, they shall be installed in accordance with the user instructions only.

Certificate Annex

Certificate Number CML 14ATEX3123X
Equipment SX Range of Junction Boxes
Manufacturer Abtech Limited



The following documents describe the equipment or component defined in this certificate:

Issue 0

Drawing No	Sheets	Rev.	Approved date	Title
ABT28780	1 of 1	A	27 Jul 2015	SX Manufacturing Specification
ABT28781	1 of 1	A	27 Jul 2015	SX Range of Enclosures
ABT28782	1 of 1	A	27 Jul 2015	SX Range Large Window
ABT29301	1 of 1	A	27 Jul 2015	External ATEX Label SX Range
ABT29308	1 of 1	A	27 Jul 2015	External IECEx Label SX Range
ABT29313	1 of 1	A	27 Jul 2015	ATEX Ex op pr Label SX Range
ABT29314	1 of 1	A	27 Jul 2015	IECEx Ex op pr Label SX Range

Issue 1

Drawing No	Sheets	Rev.	Approved date	Title
ABT31039	1 of 1	A	28 Jul 2016	GA Drawing S Range with FX Style Seal

Issue 2

Drawing No	Sheets	Rev.	Approved date	Title
ABT28780	1 of 1	B	23 Jun 2017	SX Manufacturing Specification
ABT29301	1 of 1	B	23 Jun 2017	External ATEX Label SX Range
ABT29308	1 of 1	B	23 Jun 2017	External IECEx Label SX Range
ABT29313	1 of 1	B	23 Jun 2017	ATEX Ex op pr Label SX Range
ABT29314	1 of 1	B	23 Jun 2017	IECEx Ex op pr Label SX Range

Issue 3

Drawing No	Sheets	Rev.	Approved date	Title
ABT33712	1 of 1	A	05 May 2019	SX Busbar Facility